

# Memory Issues in SoC

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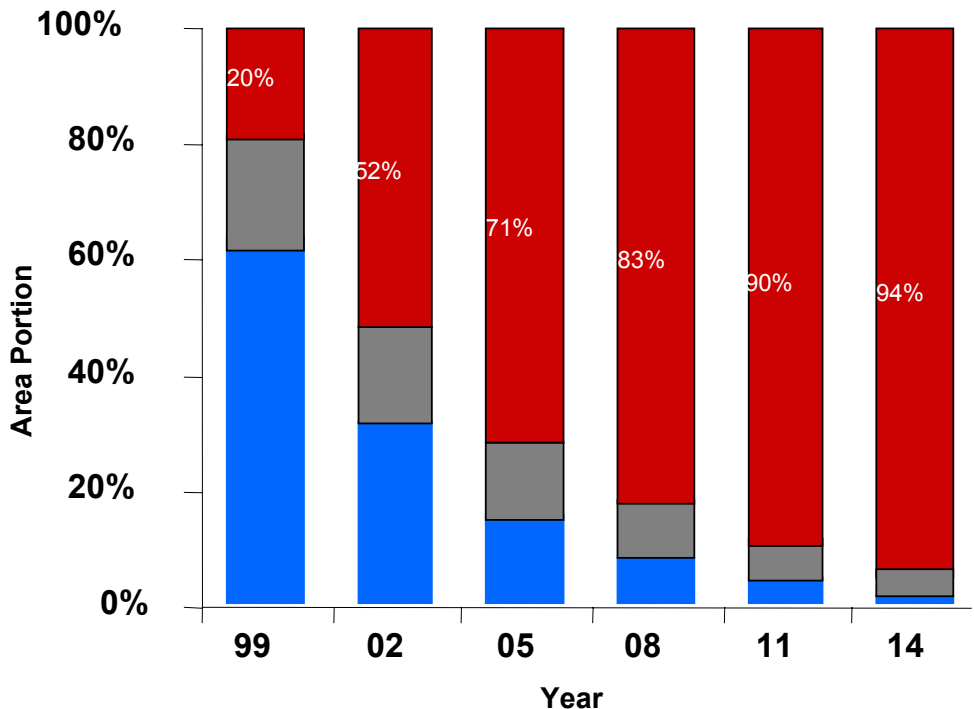
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# Memory Issues in SoC

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- Trends of memory content in SoC
- Memory solutions and trade offs
- New memory technologies

# Memory Content Forecast (ASIC type)



## Advantages

- lower power consumption
- higher bandwidth
- form factor

## Disadvantages

- cost (mask, ramp..)
- decreased flexibility
- process complexity
- yield limitations

## Challenges

Devices are becoming memories with 'programmable' or reconfigurable logic

# Embedded Memory

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- ✓ **bandwidth adapted to the application**
- ✓ **less driver and interconnect delay**
- ✓ **optimized (multi bank) architectures**
- ✓ **reduced I/O power**
- ✓ **on-demand memory activation**
- ✓ **Optimized memory size (vs commodity)**

## Possible cost reduction using embedded Memory

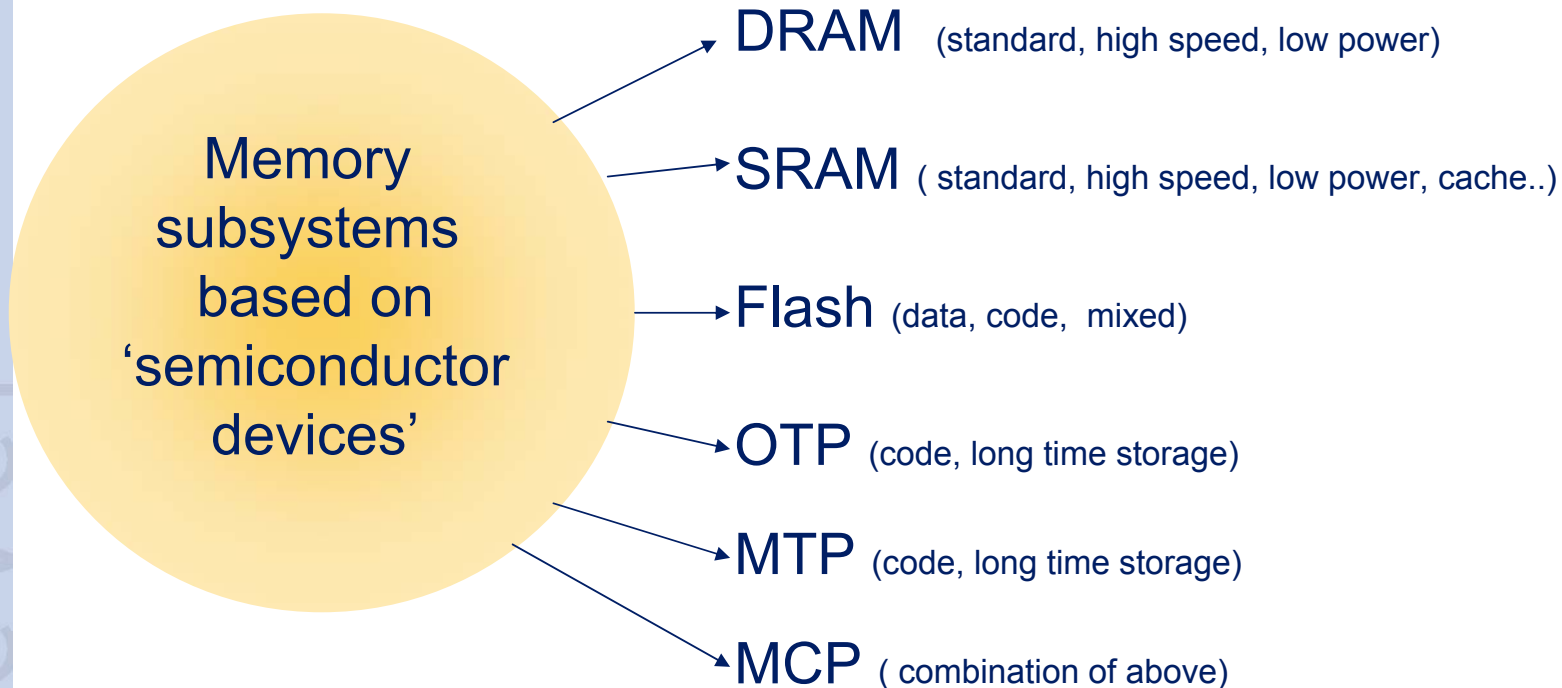
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- ✓ **Reduction of packaging costs**
- ✓ **Form factor enabling portable applications**
- ✓ **Board space saving**
- ✓ **Less magnetic interference**
- ✓ **Take advantage of 'loose areas' due to pin/ pad limited designs**

***This however is extremely dependent on the commodity market***

## Possible semiconductor solutions for memories

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# Memory Core Concepts

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## Requirements

- ✓ Quick and first time right implementations of compilers or customized memories
- ✓ Building block architecture with fine granularity of memory sizes
- ✓ Large range of interface width
- ✓ Interfaces have to comply with high level design methodologies
- ✓ Configurable multi-bank architectures and variable page sizes
- ✓ Flexible redundancy concept
- ✓ Inexpensive test methodology in place

# Integration of memories

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## Main challenge for integration

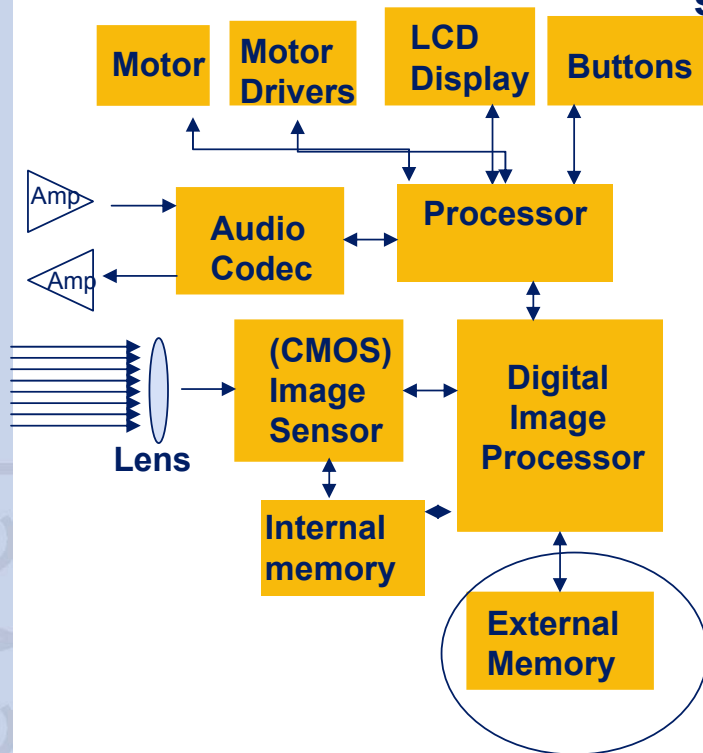
functionality vs process costs  
performance vs process features  
package cost vs power  
special process vs area utilization  
typical market behavior for commodity products  
MCP vs integration  
yield estimates  
reliability issues



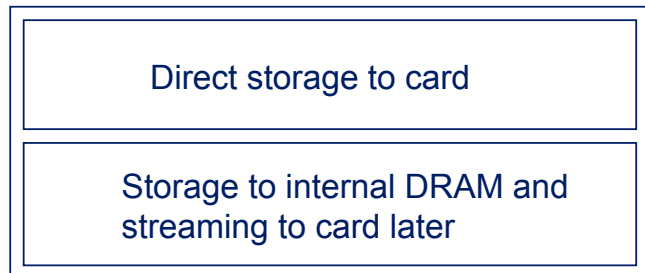
# Applications

## Digital still camera (high end)

### Technical requirements impacting the internal memory and the memory subsystems



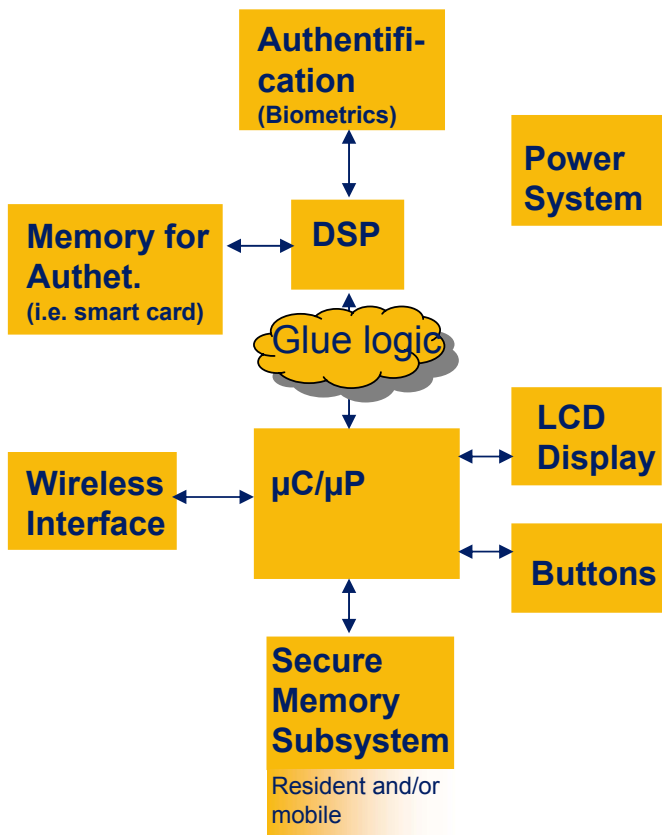
	today	2005	2007
Total memory capacity (card)	256M B	4GB	10GB
DRAM (if available)	64Mb	512Mb	2Gb
Typical high end picture	3 MB	6 MB	9 MB
Typical number of active pixels	4 Mega	8 Mega	12 Mega
Typical mainstream picture (no new compression mode)	1,7MB	3,5MB	<b>5,3 MB</b>



# Applications

## Security/Safety Monitoring Systems

### Technical requirements impacting the internal memory and the memory subsystems



	today	2005	2007
Total memory capacity (card)	256M B	4GB	10GB
Micro drive capacity	1GB	8 GB	10-12GB

## Comparison existing technologies

	SRAM	eFlash	eDRAM
<b>Write time</b>	<< 10 ns	~ 100 $\mu$ s	< 20 ns
<b>Write endurance</b>	> 10 <sup>15</sup>	~ 10 <sup>6</sup>	> 10 <sup>15</sup>
<b>Read time</b>	<< 10 ns	~ 20 ns	< 20 ns
<b>Volatility</b>	no refresh req.	Non volatile	Refresh req.
<b>SER immunity</b>	--	+	+
<b>Cell size</b>	> 100 F <sup>2</sup>	~ 10 F <sup>2</sup>	~ 8 F <sup>2</sup>
<b>Mask adder compared to standard CMOS</b>	0	5-8	4-8

## New Memory Technologies – next candidates (1)

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### Ferro RAMs

polarization of an internal dipole in i.e. PZT material  
reading of displacement current; destructive read  
low power consumption

### Phase Change RAM

Chalcogenides (CDs , DVDs) are changing from  
amorphous to crystalline status through heating  
Resistance measurement; medium power required

### MRAM

Switching of magnetic polarity of the sense layer  
fast write/read, high endurance  
high write current

### CBRAM

Chalcogenides or other materials which can built a  
conducting path by 'reordering' dissolved silver  
fast write plus rel. low power

## New Memory Technologies – next candidates (2)

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### Polymer Memory

- change in resistance
- all polymer vs hybrid

### Molecular memory

- Cross point cells which contain molecules which change electronic state in Redox process
- Multibit capabilities

### Carbon Nanotubes

- resistance sensing
- nanotube ‘ordering’ in a crossbar architecture

### Millipede Memory

- little bit like ‘old fashioned punch cards’
- PMMA

**End**

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**Thank you for listening**

stop thinking  
Never